

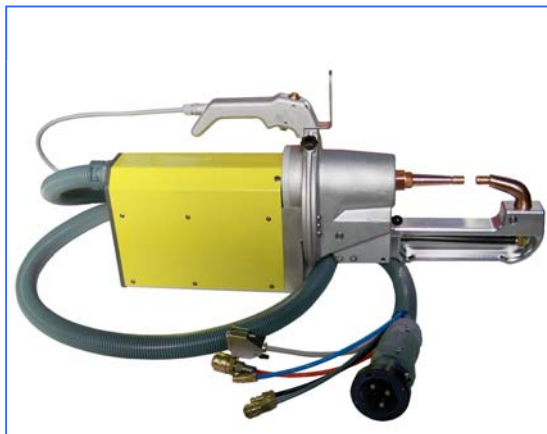


# Transformer C gun

Version: 01-2011

## Pneumatically operated, water cooled\* C spot welding gun

- compact design
- double stroke mechanism
- transformer, fully encapsulated in plastic
- contact pressure function in the handle
- cardan suspension
- gun with 4 m power supply cable and switch
- low-maintenance design



	<b>Transformer C gun</b>
Welding performance*	2.5 + 2.5 mm
Nominal power (at 50% ED)	14 kVA
Connection power	33 kVA
Connection section	4 mm <sup>2</sup>
Fuse, delayed action	35 A
max. welding current	12 kA
Electrode force at 6 bar	185 daN
Arm space	100 mm
Throat	220 mm
Retract / working stroke	80 / 20 mm
Weight (without electrode arms)	29 kg
Order-number	XK9.412.017B000

\* The welding performance data quoted refer to steel, non-continuous machining.

Different welding controls can be used.

\*This kit does not include a water chiller!

We reserve the right to make changes which are in the interest of technical progress.

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**Trafo-C-Zangen-1**