



Akzent 1000

Version: 01-2011

Microprocessor thyristor controls

- Model in microprocessor technology
- Mains voltage compensation
- counter function
- for model spot welding gun assembled in housing with plexiglas door
- water-cooled performance parts
- some models with main switch



Operating unit

Functions T-1060/8

single point
multi-point
seam
pre-holding time
ramp 1
current time 1
current 1
ramp 2 (special function)
current time 2 (special function)
current 2 (special function)
pulses
pause time
ramp 3 (special function)
post holding time
open holding time
eight programs
stepping contact
locking contact
mains compensation
50 / 60 Hz (autom.)
two solenoid valves
Cosinus Phi adjustment
1. delayed half wave

We reserve the right to make changes which are in the interest of technical progress.

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Akzent1000-1



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Mounting examples: Control cabinet



For example: Gun design

Mounting in a control cabinet (500x500x300),
with plexiglas door, primary plug and
control cable plug,
water cooled power section
Order-number **XS6.301.103**



For example: Machine design

Mounting in a control cabinet (500x500x300),
with plexiglas door and high-strength cable gland,
water cooled power section
Order-number **XS6.301.207**

Mounting examples: Al-housing



For example: Gun design

Mounting in a powder-coated
Al-housing, with primary plug
and control cable plug,
water cooled power section
Order-number **XS6.301.102**

For example: Gun design

Mounting in a powder-coated
Al-housing, with primary plug
and control cable plug,
water cooled power section
Order-number **XS6.301.104**



For example: Machine design

Mounting in a powder-coated Al-housing,
with plexiglas door and high-strength cable gland,
water cooled power section
Order-number **XS6.301.202**